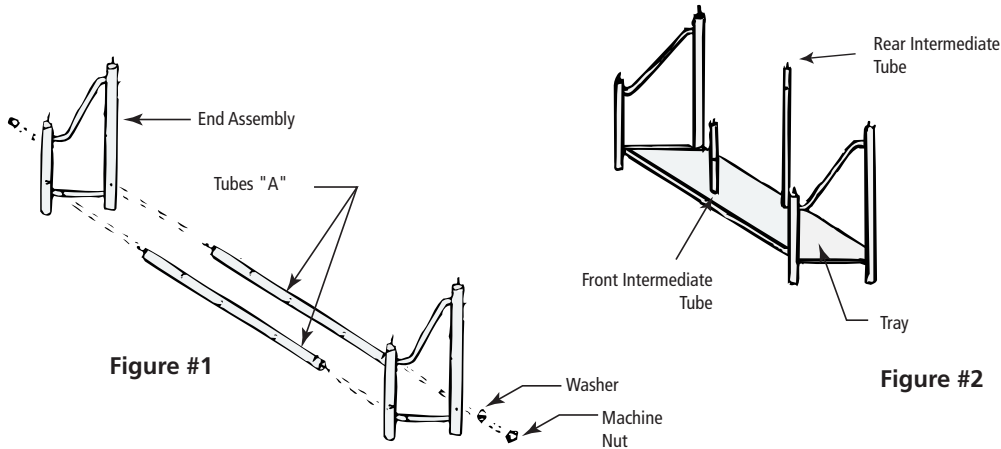


Instruction Sheet

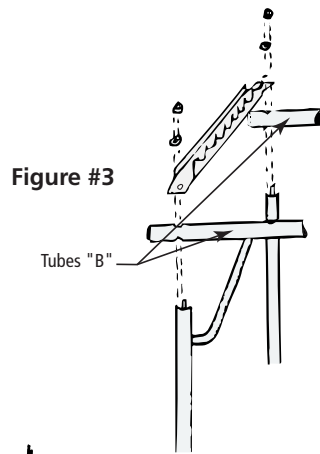
Chart Carriers

Cat. #s 263810, 263820, 263830, 263840



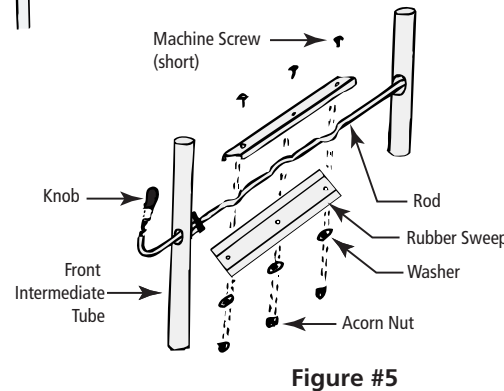
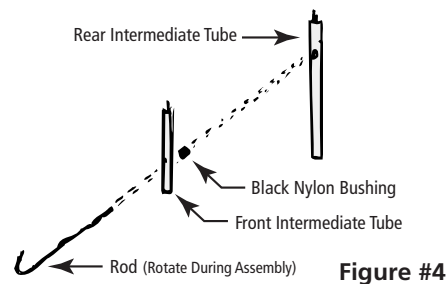
(Frame Assembly)

1. Connect both end assemblies with bottom tubes "A".
Figure #1
2. Place tray over bottom tubes. **Figure #2**
3. Attach the intermediate front and rear tubes. The model you are assembling determines the quantity of intermediate tubes required. (There are no intermediate tubes for 10 capacity units, Cat#263810) **Figure #2**
4. Place top tubes "B" over the intermediate tubes. **Figure #3**
5. Fasten the scalloped channels on the top of tubes with lock washers and machine screws. Position the single sided channels at both ends of the rack with the scalloped edge facing toward the center of the rack. **Figure #3**



(Locking Rod Assembly)

1. Following frame assembly, gently rotate Locking Rod through the hole of the Front Intermediate Tube in an upward direction.
Figure #4
2. Place the black nylon bushing over the rod before inserting the rod in the hole of the Rear Intermediate Tube. **Figure #4**
3. Assemble the rubber sweep to the aluminum channel keeping the rod in between. The bends in the rod are for machine screw clearance. **Figure #5**
4. Repeat steps 1-3 for additional locking rod assemblies per your model. (Note: the locking rod feature is not available on ten capacity carriers, Cat#263810)
5. Screw on the black knob at the end of the Locking Rod.
Figure #5
6. Insert two locking casters in the bottom of the front corner posts and two non-locking casters in the back.



Note: A two-tier rack is illustrated. The assembly procedure is similar for single, three and four tier racks



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